# An experimental investigation of the initial force of impact on a sphere striking a liquid surface 

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#### Abstract

Detailed experimental results are presented for the initial impact force on a sphere striking a horizontal liquid surface vertically at speeds in the range $1-3 \mathrm{~m} \mathrm{~s}^{\mathbf{- 1}}$. Results are discussed in terms of an impact drag coefficient. Liquids having viscosities in the range $10^{-3}-10^{2} \mathrm{~Pa} s$ have been studied. For low viscosities the results have been compared with the theoretical calculations of Shiffman \& Spencer. Good agreement has been found in most respects; in particular the impact force varies as the square root of the depth for depths less than a tenth of the radius. The impact drag coefficient has also been studied through the transition from inertia to viscositydominated conditions. The variation of the impact drag coefficient is presented as a function of Reynolds number, and its variation in the range $5 \times 10^{-2}<R e<5 \times 10^{3}$ is shown to resemble that of a fully immersed sphere moving steadily in a homogeneous fluid.


## 1. Introduction

Studies of the impact of a solid sphere on a horizontal liquid surface have been mainly of two kinds: those which are concerned with the formation of the cavity and splash, and those which are concerned with the force of impact on the sphere. In the former category may be cited the work of Worthington (1908), Bell (1924), Richardson (1948), May (1951) and Abelson (1970, 1971). Gilbarg (1960) gives a review of cavity formation.

It is with the second aspect, the impact force on the sphere, that this study is concerned. The first reported measurements of this force were by Aoki (1928) and by Watanabe (1934); the latter used quartz transducers to display directly on an oscilloscope the force-time curves immediately following impact. Richardson (1948) and May \& Woodhull $(1948,1950)$ derived the force from position-time curves obtained from high-speed cinephotographs. They were concerned with a later stage of entry, when the sphere was fully submerged and accompanied by a well-formed cavity. The initial shock of impact may have important structural effects on the impinging body. These have been reviewed by Kornhauser (1964). A further effect which may occur following oblique impact is ricochet (Johnson \& Daneshi 1978).

Very few theoretical calculations have been made of the impact force; this is not surprising in view of the immense complexity of the hydrodynamics of the process. The most ambitious attempt relevant to this study was by Shiffman \& Spencer (1945a,b). In view of the obscurity of their work a summary is given in § 2. Hu (1958) also discussed the problem. The case of oblique entry was treated by Trilling (1950).


Figure 1. Geometry of sphere entry.
Related studies of the simpler but still formidable problem of wedge entry have been reviewed by Hughes (1972).

The objects of this study are twofold: first to test the Shiffman-Spencer theory for the impact force during the very early stage of entry; and secondly to present results on the force-time relationship for low-Reynolds-number conditions ( $R e<1$ ), which have not been studied before.

Results are most conveniently presented and discussed in terms of a dimensionless 'impact drag coefficient' $C_{d}$, defined by analogy with the conventional drag coefficient for a body in a homogeneous fluid. Accordingly we write

$$
\begin{equation*}
F=\frac{1}{2} C_{d} A \rho v^{2} \tag{1}
\end{equation*}
$$

where $F$ is the impact force, $A$ is the cross-sectional area, $\rho$ is the fluid density and $v$ is the velocity of the body. It is important to remember that $C_{d}$ depends on the depth of immersion in addition to any dependence on Reynolds number.

## 2. Summary of Schiffman-Spencer theory

The following summary of the theory of Shiffman \& Spencer (1945a,b) is given because the original reports are not widely available.

Consider a three-dimensional half-space filled with liquid of density $\rho$, with a horizontal free surface. Initially at rest, it is struck by a sphere, radius $R$, moving with velocity $v$ vertically downwards. Figure 1 shows the situation a short time after impact. The tip of the sphere has penetrated a distance $B$ below the free surface. The liquid in the vicinity of the impact has been set in motion and a meniscus has partly formed.

After the sphere has penetrated some distance further the liquid may separate from the sphere, leading to cavity formation (Worthington 1908). However, the stage of the impact under consideration here is before separation has commenced; the depth $B$ is less than half the radius $R$.

The upward impact force $F$ at any instant $t$ may be expressed in terms of the virtual mass $M$ of the liquid through the relation

$$
F=d(M v) / d t
$$

If $M_{0}$ be the mass of the sphere, neglecting the gravitational force we have also

$$
\begin{equation*}
-F=d\left(M_{0} v\right) / d t \tag{2}
\end{equation*}
$$

and therefore

$$
(d / d t)\left[\left(M+M_{0}\right) v\right]=0 .
$$

After integration this becomes

$$
\left(M+M_{0}\right) v=M_{0} v_{0}
$$

where $v_{0}$ is the velocity of the sphere at impact. It follows that

$$
\begin{array}{lc} 
& v=\frac{v_{0}}{1+M / M_{0}} .  \tag{3}\\
\text { Now } & v=d B / d t .
\end{array}
$$

Therefore, differentiating (3) and using (2), we find that

$$
\begin{equation*}
F=\frac{(d M / d B) v_{0}^{2}}{\left(1+M / M_{0}\right)^{3}} . \tag{4}
\end{equation*}
$$

Let

$$
m=M /\left(\frac{1}{2} \pi \rho R^{3}\right)
$$

and

$$
\begin{equation*}
b=B / R \tag{5}
\end{equation*}
$$

Then from (1), (4) it follows that

$$
C_{d}=\frac{d m / d b}{\left(1+M / M_{0}\right)^{3}}
$$

One further dimensionless parameter is used, to express the effective specific gravity of the sphere relative to the liquid, namely

Thus we may write

$$
\begin{align*}
\sigma & =M_{0} /\left(\frac{4}{3} \pi R^{3} \rho\right) .  \tag{6}\\
C_{d} & =\frac{d m / d b}{(1+3 m / 8 \sigma)^{3}} \tag{7}
\end{align*}
$$

This shows that if the mass of the sphere is large compared to the mass of the liquid displaced the impact drag coefficient is to a good approximation equal to ( $d m / d b$ ).

Shiffman \& Spencer ( $1945 a, b$ ) calculated $m(b)$ by setting up an approximate velocity potential, employing the method of multi-valued dipoles and images. Further details of this method may be found in Shiffman \& Spencer (1947). Corrections were made for the rise of the meniscus ('wetting factor') and the rise of the free surface ('free surface correction').
The final results are shown graphically in figure 2 . These show that the impact drag coefficient, and hence the impact force, rise rapidly to a maximum when the depth of penetration is between a tenth and a fifth of the radius ( $0 \cdot 1<b<0 \cdot 2$ ). Thereafter it declines more gradually towards a value of between 0.25 and 0.3 , when the cavity is fully formed (May \& Woodhull 1948, 1950). The precise shape depends on the specific gravity $\sigma$. Values of $\sigma$ may be made arbitrarily large by loading the sphere so that its total mass $M_{0}$ is much greater than the displaced mass of water ( $\frac{4}{3} \pi R^{3} \rho$ ). Watanabe (1934) used a truncated sphere of large radius ( 15 cm ) so that $\sigma$ was much less than 1 . This makes the comparison of experimental results with (7) complicated since both ( $d m / d b$ ) and $m$ are significant. In this study $\sigma$ was made sufficiently large for the term involving $m$ in the denominator of (7) to be neglected.


Figure 2. Theoretical value of impact drag coefficient $C_{a}$ against normalized depth of immersion $b$ (after Shiffman \& Spencer).

The detailed behaviour of $C_{d}$ for $b<0 \cdot 1$ is not clearly shown in figure 2. Shiffman \& Spencer give an explicit relationship for this region,

$$
\begin{equation*}
C_{d}=a_{1} b^{\frac{1}{2}}-a_{2} b, \tag{8}
\end{equation*}
$$

where

$$
a_{1}=5 \cdot 40
$$

(An error in the original paper leads to a value of $6 \cdot 62$.) The coefficient $a_{2}$ is not accurately given by the theory. For sufficiently small values of $b$, equation (8) predicts that $C_{d}$ should vary as $b^{\frac{1}{2}}$, so that on $\log / \log$ scales a graph of $C_{d}$ against $b$ should be linear with a slope of $\frac{1}{2}$. An experimental test of this prediction and an experimental determination of the coefficients $a_{1}, a_{2}$ is one of the main objects of this study.

## 3. Apparatus used for impact-force measurement

### 3.1. General arrangement

Figure 3 shows the general mechanical arrangement of the apparatus. The transducer assembly fell under controlled conditions onto the surface of the liquid, which was contained in a temperature-controlled oil bath.

### 3.2. Transducer assembly

The body used for studying the impact force was a steel hemisphere cut from a steel ball 25 mm in diameter. This formed the front section of a piezoelectric transducer assembly (figure 4). The active element was a modified lead zirconate titanate (PZT) disk 25 mm in diameter and 2 mm thick (Mullard PXE 5 type MB1068). The main body of the transducer consisted of a copper cylinder 38 mm in diameter and 62 mm long. The total mass was 0.665 kg , giving $\sigma=81 \mathrm{in}$ (6) and (7).


Figure 3. General arrangement of apparatus: $C$, cooling coil; $\mathbf{E}$, electromagnet; $H$, heater; HS, heater supply ; L, laser; M, mirror; P, pulley; T, transducer; Th, thermometer; W, counterweight.


Figure 4. Transducer assembly. C, copper cylinder; L, coaxial lead; P, piezoelectric disk; S, steel hemisphere.

Electrical contact with the front face of the PZT disk was made through an axial hole. The capacitance of the transducer and cable was measured as 3.9 nF at frequencies well below fundamental resonance ( $\sim 35 \mathrm{kHz}$ ).

### 3.3. Control of the impact velocity

The transducer assembly was suspended by means of a thread, which ran over a pulley to a counterweight. The purpose of this was to reduce the acceleration of the falling body to enable the impact velocity to be controlled in the range $0.5-3 \mathrm{~m} \mathrm{~s}^{-1}$ by releasing it from heights $h$ in the range $20-50 \mathrm{~cm}$. The height $h$ was set precisely with the aid of a laser beam and mirror scale. The motion was arrested before the top of the hemisphere had penetrated below the free surface, in order to avoid excessive take-up of liquid by the transducer assembly. Thus the maximum normalized depth which could be studied was $b=1$. In practice the limit was lower than this because the rising meniscus shorted out the transducer when $b$ reached between 0.5 and 1 .

The impact velocity was calculated using the relation

$$
v_{0}=(2 a h)^{\frac{1}{2}}
$$

where the acceleration $a$ could be varied from $1 \mathrm{~m} \mathrm{~s}^{-2}$ to $6 \mathrm{~m} \mathrm{~s}^{-2}$ by adjusting the counterweight. Strictly speaking allowance should be made for the change in impact velocity during entry. However, in all the measurements reported here the velocity remained effectively constant, the maximum change being well below $1 \%$ even for the most viscous liquid (Moghisi 1979).

### 3.4. Liquids used for the impact-force measurements

The liquids were contained in a glass tank 20 cm high, with a base $16 \times 10 \mathrm{~cm}$. The walls were 5 mm thick. The depth of liquid was about 15 cm , requiring a volume of some $2 \cdot 4$ litres. The range of viscosity of the liquids used was from $10^{-3}$ to $\sim 10^{2} \mathrm{~Pa}$ s. This was achieved by the use of mixtures of water and Golden Syrup, and by varying the temperature between $15^{\circ} \mathrm{C}$ and $30^{\circ} \mathrm{C}$. The viscosity of each liquid used was measured at the appropriate temperature using either an Ostwald-type U-tube viscometer or a falling-sphere viscometer, in accordance with BS 188. The densities were also measured.

### 3.5. Signal detection and recording

The electrical circuit is shown in figure 5. The transducer output was connected to a transient recorder (Datalab DL 905). The decade capacitor unit was connected across the input terminals in order to increase the time constant of the input circuit. For all the measurements reported here the total input capacitance was 50 nF and the input resistance was $1 \mathrm{M} \Omega$, giving a time constant of 50 ms . Since the longest time involved in the measurement of impact force was about 1 ms any distortion of the signal due to leakage across the input circuit has been neglected. The transient recorder output was monitored with an oscilloscope and displayed on a chart recorder for analysis.

### 3.6. System calibration

The chart recorder trace is a linearly scaled representation of the force-time curve. In order to derive absolute values of force and time from the trace it was necessary to know the calibration factors of the $x$ and $y$ scales. These may be defined through the relations

$$
x=X t, \quad y=Y F,
$$



Figure 5. Electrical circuit.


Figure 6. Typical force-time curves. The force scale (vertical) is in arbitrary units and is not the same in each case.

|  | $(a)$ | $(b)$ | $(c)$ | $(d)$ |
| :--- | :--- | :--- | :--- | :--- |
| Impact velocity $\left(\mathrm{m} \mathrm{s}^{-1}\right)$ | 0.73 | 1.87 | 1.39 | $2 \cdot 43$ |
| Viscosity (Pa s) | 0.001 | 0.008 | 1.1 | 0.001 |

where $X$ is the factor relating chart length to real time and $Y$ is the factor relating chart width to force; $X$ may be easily and accurately derived from the transient recorder data. The crystal-controlled timebase is accurately known. The length of chart corresponding to this is clearly recognizable because a sharp step in the output occurs at the start and finish of the plot cycle. Thus the chart length corresponding to the timebase may be measured directly from the chart. Knowledge of the plot time and chart speed are not required.

Determination of the force calibration factor $Y$ is less straightforward. An absolute calibration method was devised, based on the impulse produced by a swinging pendulum. The method has been described in detail elsewhere (Moghisi \& Squire 1980).


Figure 7. Impact force $F$ against normalized depth $b$ with impact velocity as parameter. Curves $1-3(A)$ are for viscosity of 0.008 Pas ; curves $4-7(B)$ are for viscosity of 20 Pas . Impact velocities in $\mathrm{m} \mathrm{s}^{-1}$ as follows: (1) $0 \cdot 97$, (2) $1 \cdot 10$, (3) $1 \cdot 30$, (4) $0 \cdot 95$, (5) $1 \cdot 26$, (6) $1 \cdot 41$, (7) $1 \cdot 56$. Solid lines are visual interpolations drawn for guidance.


Figure 8. Impact drag coefficient $C_{d}$ against normalized depth $b$ for impact velocities in the range $1-3 \mathrm{~m} \mathrm{~s}^{-1}$ (water).

## 4. Results

### 4.1. Typical force-time curves

Some selected force-time curves are shown in figures $6(a)-(d)$. These have been chosen merely to illustrate the variety of curves that may be obtained as the impact velocity and viscosity are varied. Figure $6(a)$ shows that for sufficiently low impact velocities in water ( $<1 \mathrm{~m} \mathrm{~s}^{-1}$ ) the force rises without a marked sudden onset. Figure


Figure 9. Impact force $F$ against impact velocity $v$ at a normalized depth $b=0.01$, with viscosity as parameter. Viscosity values in Pa s: (1) $0 \cdot 001$, (2) $1 \cdot 1$, (3) $22 \cdot 5$, (4) 26, (5) 82 . Slopes of $\log$ plots are: (1) $1 \cdot 97$, (2) $1 \cdot 47$, (3) $1 \cdot 24$, (4) $1 \cdot 16$, (5) $1 \cdot 09$.
$6(b)$ shows the behaviour typical of impact velocities between 1 and $3 \mathrm{~m} \mathrm{~s}^{\mathbf{- 1}}$; there is an initial sudden rise followed by a more gradual rise to the maximum, after which the force decreases much more gradually. The maximum force occurs very soon after entry: in this case some 1.5 ms after initial impact, at which time the tip of the sphere has penetrated a distance equal to about one fifth the radius ( $b \sim 0 \cdot 2$ ). This is consistent with the general behaviour predicted by the Shiffman-Spencer model and shown in figure 2.

In figure $6(c)$ the time base is shorter and some small oscillations may be seen on the rising edge. These are due to ringing of the transducer and may be removed by filtering if required. This is shown in figure $6(d)$, which was obtained with a low-pass filter inserted between the transducer and transient recorder (Barr and Stroud type EF3-06, 30 kHz cut-off, 24 dB per octave). Figures $6(c)$ and (d) are typical of the force-time curves used to derive the impact drag coefficient.


Figure 10. Coefficient $a_{1}$, used in equation (8) to calculate impact drag coefficient, against viscosity. The broken lines are drawn for guidance.

### 4.2. Impact force as a function of depth and velocity

According to (1) and (8) the initial impact force should vary as $b^{\frac{1}{2}}$, where the normalized depth $b$ is defined in (5). Thus $\log / \log$ plots of impact force $F$ against $b$ should be linear for $b \ll 1$. Examples of such plots are shown in figure 7 ; there it will be noted that, except for the lowest velocity of impact with water, the results conform closely to the $b^{\frac{1}{2}}$ dependence for $b \leqq 0 \cdot 1$. Results for water over a wider range of depth are shown in figure 8 in terms of the impact drag coefficient $C_{d}$ defined in (1).

The Shiffman-Spencer theory predicts that $C_{d}$ is independent of velocity. According to (1) it follows that $F$ should vary as $v^{2}$. Graphs of $F$ against $v$ on $\log / \log$ scales are shown in figure 9 . These were derived from graphs like those shown in figure 7 by drawing the ordinate $b=0.01$ and plotting the points of intersection with the families of lines for each value of viscosity. The choice of $b=0.01$ is arbitrary; any value in the range $0.005-0.1$ would be appropriate. Since the force varies as $b^{\frac{1}{2}}$ (figure 7) the choice of $b=0.01$ makes scaling convenient.

The most significant point to note in figure 9 is the change in the velocity dependence of force as the viscosity increases. For low viscosity $F \propto v^{2}$, whereas for high viscosity $F \propto v$. The Shiffman-Spencer theory is only applicable in the inviscid limit, and is therefore consistent with these results.

### 4.3. Variation of impact drag coefficient with viscosity

The change in the velocity dependence of drag force with viscosity has already been indicated in figure 9 . Figure 7 shows that over the whole range of viscosity studied the impact force varies as $b^{\frac{1}{2}}$ for $b \ll 1$. It is possible therefore to describe the initial impact force by (1) taking for $C_{d}$ the first term in (8); i.e.

$$
C_{d}=a_{1} b^{\frac{1}{2}} \quad(b \ll 1)
$$

Figure 10 shows the results calculated on this basis; the coefficient $a_{1}$ is plotted against viscosity.


Figure 11. $C_{d} / b^{\frac{1}{2}}$ against $b^{\frac{1}{2}}$ for water, with impact velocities in the range $1 \cdot 2-2.8 \mathrm{~m} \mathrm{~s}^{-1}$. The linearity is a test of (9). The least-squares straight line is shown (ignoring four points at lower right). The intercept is $a_{1}$ and the slope is $-a_{2}$.

## 5. Analysis and discussion

### 5.1. Impact drag coefficient as a function of depth

The first objective of this work has been to test the Shiffman-Spencer theory, in particular the relationship (8) between impact drag coefficient $C_{d}$ and normalized depth of immersion $b$ :

$$
C_{d}=a_{1} b^{\frac{1}{2}}-a_{2} b .
$$

Strong support for the $b^{\frac{1}{2}}$ term is given by figures 7 and 8 . The data for water in figures 7 and 8 have been analysed in two ways to extract values of the coefficients $a_{1}$ and $a_{2}$, and to test the functionality.

First it has been assumed that (8) is of the correct form, so that after division by $b^{\frac{1}{2}}$ it may be written

$$
\begin{equation*}
C_{d} / b^{\frac{1}{2}}=a_{1}-a_{2} b^{\frac{1}{2}} \tag{9}
\end{equation*}
$$

Thus a graph of $C_{a} / b^{\frac{1}{2}}$ against $b^{\frac{1}{2}}$ should be linear, with slope ( $-a_{2}$ ) and intercept $a_{1}$. Figure 11 shows the resulting plot over the range $0.005<b<0.275$, so it includes data up to and slightly beyond the peak in $C_{d}$ (figure 8). Apart from the four points at the lower right $(b>0.18)$ the data may be reasonably fitted by a straight line. The least-squares fit to the remaining 42 points (regressing $y$ on $x$ ) gives

$$
a_{1}=5 \cdot 22 \pm 0 \cdot 10, \quad a_{2}=5 \cdot 49 \pm 0 \cdot 43,
$$

with $99 \%$ confidence. This line is shown in figure 11 . It is clear that for $b>0.18$ higher-order terms need to be added to (9).

In the second method of analysis it is not assumed that the powers of $b$ in (8) are
necessarily $\frac{1}{2}$ and 1 ; instead they are treated as adjustable parameters $p$ and $q$. We write

$$
\begin{equation*}
C_{d}=a_{1} b^{p}-a_{2} b^{q} \tag{10}
\end{equation*}
$$

This is now a nonlinear regression problem. It has been solved iteratively, using initial values of $a_{1}=5.22$ and $p=0.5$ as obtained previously. The results are

$$
\begin{aligned}
a_{1} & =5.28 \pm 0.03, \quad a_{2}=5.71 \pm 0.16 \\
p & =0.503 \pm 0.008, \quad q=1.01 \pm 0.05
\end{aligned}
$$

with $99 \%$ confidence. The powers $p$ and $q$ do not differ significantly from $\frac{1}{2}$ and 1 respectively, and the values of $a_{1}, a_{2}$ obtained by the two methods of analysis agree within their respective limits. We may reasonably conclude that (8) gives an adequate description of the impact drag coefficient for $b<0 \cdot 18$, which includes the whole of the rising portion of the $C_{d}(b)$ curve.

The value of $a_{1}$ calculated here is very close to the value of $5 \cdot 40$ calculated theoretically by Shiffman \& Spencer (see § 2), perhaps fortuitously so in view of the difficulty in calculating the wetting factor.

It should be pointed out, however, that, if these values of $a_{1}$ and $a_{2}$ are used to calculate the value of $b$ for which $C_{d}$ is a maximum, the result is not in close agreement with the experimentally observed value. The value of $a_{2}$ differs substantially from the value of 22 given by Shiffman \& Spencer. However, that value was derived from less precise data of Watanabe (1934).

### 5.2. Impact drag coefficient as a function of Reynolds number

It is rather remarkable that the $b^{\frac{1}{2}}$ dependence of $C_{d}$ observed for low viscosity appears to be maintained over the whole range of viscosity. This may be seen in figure 7. On the other hand, figure 9 shows that the velocity dependence of impact force varies with viscosity. This is suggestive of the drag behaviour of a sphere moving at constant velocity in a homogeneous fluid (e.g. Massey 1979). In that case, at a low Reynolds number Stokes' law gives

$$
F=6 \pi R \eta v
$$

where $\eta$ is the liquid viscosity. Alternatively, if the more general form (1) for the drag force be retained, the drag coefficient $C_{D}$ must be written as
where

$$
C_{D}=24 / R e
$$

the Reynolds number; $d$ is a characteristic length of the body, in the case of a fully immersed sphere its diameter. However, for a partly immersed sphere the full diameter is not an appropriate parameter because the liquid 'does not know' any dimension of the sphere above the surface. It is more realistic to take the diameter of the circle of contact (ignoring wetting), shown in figure 1 . This is given by

$$
d=2 R(2 b)^{\frac{1}{2}} \quad(b \ll 1) ;
$$

for example, for $b=0.01$ and $2 R=25 \mathrm{~mm}, d=3.54 \mathrm{~mm}$. Substituting this value of $d$ into (11), with $v=1 \mathrm{~m} \mathrm{~s}^{-1}$ and values of $\eta$ and $\rho$ for water, we find

$$
R e \sim 3.5 \times 10^{3}
$$



Figure 12. Impact drag coefficient $C_{d}$ against Reynolds number Re at a normalized depth $b=0.01$. Experimental points from this study are shown as open circles. The continuous line shows the drag coefficient of a sphere in a homogeneous fluid. At low $R e$ both drag coefficients vary as $1 / R e$.

The results are shown in figure 12, in which the impact drag coefficient has been plotted against Reynolds number for $b=0.01$, together with the corresponding curve for the fully immersed sphere (Massey 1979). It should be borne in mind in comparing the drag behaviour for the two cases that $C_{d}$ and $R e$ both depend on $b$, and so by choosing different values of $b$ the data may be shifted horizontally and vertically to some extent.

## 6. Conclusions

The impact drag force on a sphere striking a liquid surface has been measured at depths up to about a quarter of the radius $(0<b<0.25)$ and for impact velocities between 1 and $3 \mathrm{~m} \mathrm{~s}^{-1}$. For $b<0 \cdot 18$ the force may be adequately described by an impact drag coefficient $C_{d}$ whose value is given by

$$
C_{d}=a_{1} b^{\frac{1}{2}}-a_{2} b,
$$

in accordance with calculations by Shiffman \& Spencer. The value of $a_{1}$ found for water was $5 \cdot 22 \pm 0 \cdot 10$, compared with the calculated value of $5 \cdot 40$. The value of $a_{2}$ found for water was $5 \cdot 49 \pm 0 \cdot 43$, compared with a value of 22 deduced by Shiffman \& Spencer from earlier measurements by Watanabe.

The impact drag coefficient has also been studied over a wide range of viscosity. It has been found that, for $b \ll 1, C_{d} \propto b^{\frac{1}{2}}$, and the dependence of $C_{d}$ on Reynolds number in the range $0.05<R e<5 \times 10^{3}$ resembles that of a sphere in a homogeneous fluid.

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